Kyota M680 Assembly Any questions just give us a call at 603-910-5333 or visit www.kyotamassagechairs.com

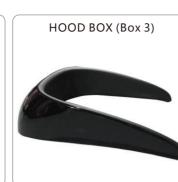
Preparation:

- Perform assembly on a soft surface to protect all parts from scratches and damage.
- Assembly requires 2 people for certain steps; please plan accordingly.
- Proper assembly is required for your chair to operate fully.
- Unpackage all parts in each box being careful to separate by box for easier identification.
- If missing any parts please contact us. Do not return to the store.
- Before starting assembly, locate main power cord in Box 1. Plug in to the back of the chair and the wall outlet to upright the chair out of shipping mode. After chair is upright, remove plug from both sides.

Step 1. OPEN THE THREE BOXES AND ENSURE CONTENTS ARE READY TO USE









Step 2. CONNECT THE FOOTREST

1) Locate the Footrest massage mechanism from Box 1; Locate the M8 Hex Key from Hardware Box. Remove the 2 bolts and nylon washers on either side of the seat area of the chair as shown. Set aside momentarily.





2) Take off the Retaining Clip, Washer, and Bolt from the Footrest Lifting Rod on the chair side.



3) Set the two plates on the Footrest side on either side of the Footrest Lifting Rod. Align the





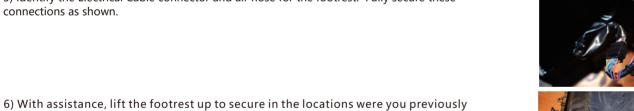




4) Insert the Bolt from any side. Put the Washer at the end, then secure the Retaining Clip through the hole in the tip of the Bolt.



5) Identify the Electrical Cable connector and air hose for the footrest. Fully secure these connections as shown







Step 3. ATTACH THE SIDE ARMS

both sides of the footrest mounting bracket.

1) Locate the Side Arm Panels from Box 2. Note there is a left and right side. Find the screw holes as shown below.

removed the bolts. Replace bolts and washers as shown below. Make sure a washer is on





2) Take note each arm has multiple connections to be made. Air hoses need to be color matched. Electrical connections will be unique and only fit with their mate. Do not force.





3) Have an assistant lift the correct Arm Panel near the Chair body. Carefully connect each air hose and connector securely, making certain that all connections are completed.







4) Next, secure the Arm Panel to the chairs, Ensure no hoses, wires, or connectors are pinched. Use Bolts from Hardware Box and secure in screw hole locations previously identified.

5) Repeat steps for the other Arm Panel.

6) Locate the Connecting beam and bolts from Hardware Box. Locate holes at the top of the Arm Panels for the Connecting beam.

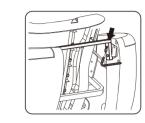








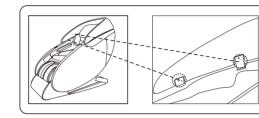
7) Attach the connecting beam to each side using four M8 Bolts as shown in the diagram and picture below.





Step 4. ATTACH THE HOOD

1) Locate the Hood from Box 3. Unzip the cover and seat the hood on the mounting brackets as shown below.



2) Using the smaller M6 bolts and hexkey, fasten the hood securely into place on both

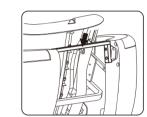
3) In the back, secure the hood to the connecting beam with one M8 bolt from











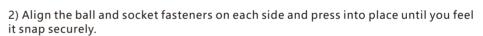




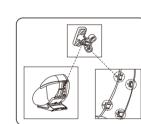
4) Zipper cover to hood back up.

underneath as shown.

Step 5. BACK COVER ASSEMBLY 1) Locate the back cover from Box 1.



3) Next secure with 4 smaller M5 screws found in Hardware Box.



















Step 6. FINAL ASSEMBLY

1) Unfold the seat cushion from under the backrest cushion. Make sure the heat cord from the chair base to the backrest cushion is connected. If there is protection fabric on the Velcro, remove it so the Velcro can securely fasten the seat cushion.

2) Press seat cushion into place on the Velcro, lining up each side to make certain it is spread from arm to arm to prevent sinking.

3) Locate the remote control from Hardware Box. Locate the remote control connector under the right side seat cushion. Fasten by carefully lining up the pins and pushing firmly together. Screw on plastic nut.

4) Locate the Power cord from Hardware Box. Insert firmly into the Power Cord Socket found in the rear base of the chair. Plug the other end into a grounded wall electrical outlet.

5) Congratulations, your Kyota Massage Chair is now assembled. You may add extra Pads from Box 1 to the back and foot soles as you like. Sit and enjoy!